

Dewborne

5100 SERIES WATERBASE FINISHING PRIMER



Archemya's 5100 Series Dewborne Finishing Primer is a flexible waterbase finishing primer for all plastic and sanded metal surfaces. Archemya's 5100 Series Dewborne Finishing Primer is designed for professional refinishing of thermoplastic and thermoset substrates. With its great finishing properties, Archemya's 5100 Series Dewborne Finishing Primer is an excellent choice for bumper recyclers. The excellent filling characteristics, easy sanding, superior adhesion, and color holdout make Archemya's 5100 Series Dewborne Finishing Primer the best choice for bumper finishing. This primer can be directly top coated with almost all automotive topcoat systems. It is freeze thaw stable and can be cross-linked up to 2-3% by volume with Archemya's 5009 Dewborne Crosslinker to enhance its physical properties. This product is ready to spray.

- ◆ LOW VOC AND LOW ODOR
- ◆ SANDS EASILY WET OR DRY IN 1-2 HOURS
- ◆ QUICK FILLING CHARACTERISTICS ALLOW EASY SANDING WITHOUT CLOGGING PAPER OR FEATHEREDGE TEARING
- ◆ OUTSTANDING DURABILITY AND FLEXIBILITY
- ◆ EXCELLENT ADHESION TO VARIOUS PLASTIC AND SANDED METALS
- ◆ CATALYST AVAILABLE TO YIELD BEST RESULTS
- ◆ AVAILABLE IN 5 GALLON, GALLON AND QUART
- ◆ FREEZE-THAW STABLE (4-5 CYCLES)

VOC Content	<1.7 lb./gal
% Solids	48-50%
App. Viscosity (#3 Zahn)	18-20 sec
Cure Time	30-60 min**
Pot Life (If Catalyst is used)	8 hrs

You can add up to 5% solvent by volume for lower viscosity application

**Dependent on Temperature

Directions for Use: For best results, carefully follow the instructions on the can. For more information about this product please refer to our Technical Data Sheet at www.ccgproducts.com.



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