

Finishing Primer

4500 SERIES

TAPSS

1K TPO ADHESION PRIMER & SPEED SEALER



Archemya's TAPSS 1K TPO 2 in 1 Adhesion Primer and Speed Sealer formula is designed to adhere on all TPO substrates without the need of adhesion promoters. This solvent-based product helps topcoats stick to unprimed TPO plastics. Archemya's TAPSS 1K TPO 2 in 1 Adhesion and Speed Sealer has shown great compatibility with all major Base-clear coats and single stage paint systems. Topcoating can be applied without the need of sanding or scuffing as soon as TAPSS is dry. A primer, sealer and adhesion promoter is all available in one can!

Aerosol: 4510, 4511 | **Bulk (4.6 VOC):** 4520, 4521 & 4522 | **Bulk (2.1 VOC):** 4540, 4541 & 4542

- ◆ PROVIDES SUPERIOR ADHESION TO TPO, TEO AND PP PLASTICS AND UNPRIMED OEM REPLACEMENT BUMPERS
- ◆ NO SANDING IS REQUIRED
- ◆ WORKS ON FLEXIBLE OR RIGID SUBSTRATES
- ◆ OUTSTANDING FLEXIBILITY
- ◆ EASY TO USE AND COST EFFICIENT 1K FORMULA
- ◆ AVAILABLE IN LIGHT GRAY, MEDIUM GRAY AND WHITE
- ◆ COMES IN QUART, GALLON, 2.5 L AND AEROSOL
- ◆ AVAILABLE IN 4.6 AND 2.1 VOC

VOC Content	2.1 lb./gal	4.6 lb./gal	1.55 MIR*
% Solids	22-24%	20-22%	-
Viscosity (#2 Zahn)	19-21 sec	18-20 sec	-
Cure Time (70° F)	50-60 min	50-60 min	50-60 min
Cure Time (130°F)	15-20 min	15-20 min	15-20 min
Recommended Coats	2	2	2
Flash Time Between Coats	5 min	5 min	5 min

* MIR value refers to TAPSS Aerosol Regulatory Value

You can add up to 5% solvent by volume for lower viscosity application

**Dependent on Temperature

Directions for Use: For best results, carefully follow the instructions on the can. For more information about this product please refer to our Technical Data Sheet at www.ccgproducts.com.



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