

Basecoats

1182 SERIES

SHEER WHITE FACTORY PACK



Archemya's 1182 Sheer White Factory Pack Basecoat is the newest addition to the Archemya Factory Pack 1180 Series. You can achieve complete coverage of basecoat in just two coats with this pure-white finish. Mix this product 1:1 with normal urethane grade reducer. Check with your local VOC regulations to check which kind of reducer is available in your area.

- ◆ FAST DRY TIME
- ◆ EXCELLENT DURABILITY
- ◆ PURE WHITE FINISH
- ◆ MEETS ALL VOC EXPECTATIONS

VOC Content:	3.5 VOC*
% Solids:	42-44%
Viscosity (reduced-#2 Zahn):	18-19 sec***
Recommended Coats:	2 Med. Coats
Flash Time:	5-10 Min**

Directions for Use: For best results, carefully follow the instructions on the can. For more information about this product please refer to our Technical Data Sheet at www.ccgproducts.com.

1. Preparation:

Prepare the surface with 480-600 grit dry sanding. Scuff the surface with a scuff pad and degrease the surface with **Archemya's WG-201 Wax & Grease Remover**.

2. Mix the Basecoat:

Mix at a 1:1 Ratio: 1 Part **1182 Sheer White Factory Pack Basecoat** with 1 Part **Urethane Grade Reducer**.

3. Application:

Recommended gun settings are 1.2-1.4 mm tip at 10 PSI with an HVLP gun. Spray 2-3 medium coats of mixture onto the substrate with a 5-10 minute** flash time between coats. Suggested flash time decreases with increase in temperature. You can continue to topcoat after 30 minutes or until it is tack-free.

* VOC increases with higher VOC urethane reducers. Check with your local authorities on which reducer you can use in your area

** Dependent on Temperature

*** Results were obtained with 1:1 mix with medium urethane grade reducer



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For more products and information, please visit
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